



# Assigning the Stroke-Limiter to a Drop



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## 1. Hardware Identification

The supplied electrical stroke limiters have a pre-assigned ID. This ID can be seen on the attached sticker, as shown below.



### 2. Same pre-assigned electrical stroke limiter ID's

If several identical IDs are available, these devices must be taught into the controller one after the other, whereby a new ID is also assigned. Please .....

### 3. Hardware Connection

Connect the electrical junction box and the controller with provided 5m cable.



In the case of several identical ID's, the controller cannot differentiate the individual device. To address this case, each electrical stroke limiter ID is to be connected only once. The remaining stroke limiters need to get connected and taught into the controller after the connected stroke limiters were recognized by the controller and assigned to a zone.



Picture below shows the connection of the electrical stroke limiter and the electrical junction box. Identical ID's: Just one at a time should be connected as mentioned previously.



### 4. Controller

After starting the controller, the system first enters the "Home-Screen" To change the stroke limiter ID, please enter the "Set Up"-screen indicated below by a red arrow.

0.000	0.000	0.000	0.000	0.000	0.000	Mold No. #
2		13	9	5		Link No. 0
0.000	0.000	0.000	0.000	0.000	0.000	All Zones Cancle All
0.000	0.000	0.000	0.000	0.000	0.000	Lead Dis. 0.000
23	(19)	(15)	1		3	CAM 0.000
0.000	0.000	0.000	0.000	0.000	0.000	Home
4	20	<b>(16)</b>		<b>()</b>	4	
Manu	al Ho	me S	ettyp	Alarm		Version:HMI-H-V12.4

In the pop-up, enter account and password. Account: HUSKY Password: 334455



This login will provide access to a function to change the ID of the electrical stroke limiter (indicated below)



0.000 0.000 0.000 0.	.000 0.000 0.000	Language English Chinese
		PULSE 0
0.000 0.000 0.000 0.	.000 0.000 0.000	Work Current #.#
	9 6 2	Hold Current #.#
0.000 0.000 0.000 0.	0.000 0.000	Home Cur. #.#
(23) (19) (15) (1	1) (7) (3)	Position after 0.000
		Running 0
0.000 0.000 0.000 0.	.000 0.000 0.000	Max Stroke #.####
		Min Stroke #.###
Manual Home Alarr	m Change ID Motor Status	ENTER

Change ID Interface:



**Note:** Address changes only take effect after the controller is restarted.